

擴管機

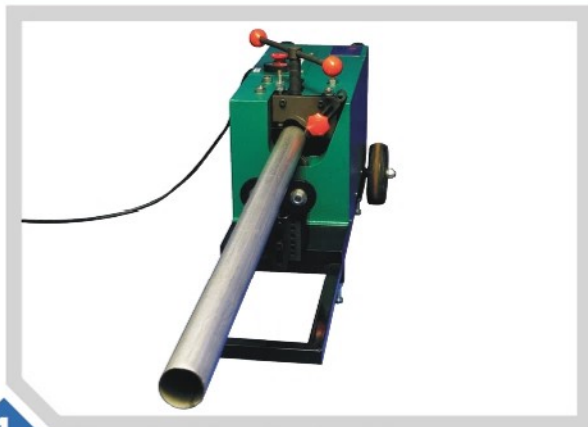
Machinery



Leakage is serious matter. At HKS, we don't just stopped at point of project completion, not a year after either, but the entire expected lifecycle (under normal usage.) Presenting the 6th generation PET-Joint Rolling Machine, a result of merging persistent perspective with countless effort in R&D, in a easy-to-operate and error-proof compact power tool.

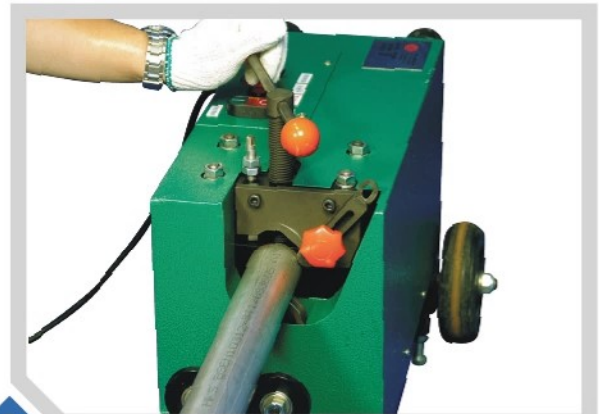
漏水是嚴重事。鴻基確保的不單是工程完結時，更不止是一年後，而是整個運作壽命期。誠意介紹我們第六代 PET-Joint 擴管機，一部柔合堅持信念與耗資鑽研的簡易便利電動工具。

Operation Procedure 操作程序



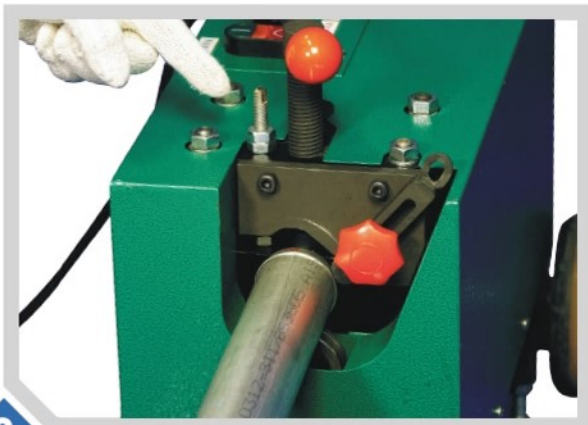
1

將喉管套入擴管槽，調緊穩定軸
Insert pipe onto the duct, tighten the stabilizer



2

輕手或用支架撐托管身，著機後順時針轉動把手
Gently guide the pipe or use extension, turn handle clockwise after power on



3

調緊手把旁則的定位螺母
Tighten the position screws next to the handle



4

最後以通、止兩卡尺作確定
Reassure with the Go and No-Go gauges

手動擴管工具

Manual Drive Pipe Expanded Tool



擴管工具 Size	使用範圍 Range	機器尺寸 / Size			型號 Product Code	重量 Weight
		長 / L	闊 / W	高 / H		
小 / Size	15mm ~28mm	38mm	10mm	4.2mm	ET1528S	約 1.25Kg
大 / Large	28mm ~54mm	53.5mm	12mm	5mm	ET2854S	約 1.95Kg



1 將喉管套入手把卡位
Connect pipe to the
clipper's head



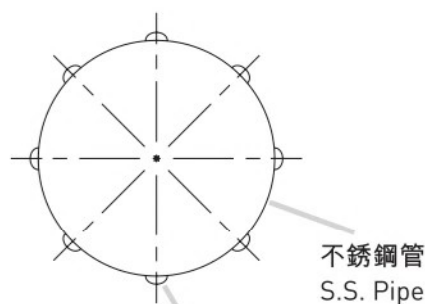
2 壓下手把至紅點接碰
Press down handle until inner
red edges meet



3 鬆開並轉動喉管再壓
Release and rotate pipe for
second dot

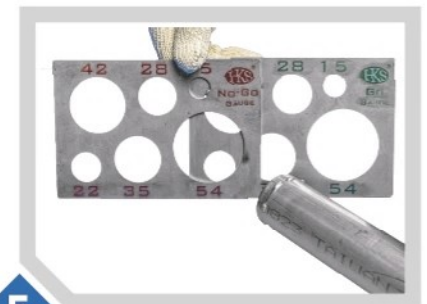


4 以共壓出八點為基準
Repeat step-3 for 8 dots
in total



凸點
Dot

不銹鋼管
S.S. Pipe



5 最後以通、止兩卡尺作確定
Reassure with the Go and
No-Go guages

PET-Joint Compression System

(Compatible with Stainless Steel Pipe to BSEN 10312 - Series 1 & 2)

安裝指引 Installation Guide



1

備好凸坑管，螺母，矽膠圈及配件
(避免批鋒及沙石)

Ready grooved pipe, screw nut, silicon gasket and fitting (avoid rough pipe edge and debris.)



2

將矽膠圈套在已套螺母及擴管的管口上。
(矽膠圈斜面對向管口)

Attach silicone gasket on pipe tip and slide the screw nut over from the other end.



3

上緊螺帽與配件，再用扳手扭實。

Tighten the screw nut and fitting with tool.



4

完成圖

Completed work