

# Kenlok Grooved System

(Compatible with Stainless Steel Pipe to BSEN 10217-7)

## 安裝指引 Installation Guide

1

Prepare the pipe and cut to specific length with cutting machine, then ensure the pipe end is free from burrs or any sharps.

使用電動切管機將喉管切割至所需要的長度並且必須確保管端位沒有毛刺 / 批鋒。



◆ Leasing service for Rolling Machine is **NOT** available.

◆ 本司“不提供”滾槽機器的租借服務

2

Insert the pipe end into the bottom roll of the roll groover, then switch on to force the top roll down to form the groove on the pipe.

把管道套入滾槽機器的下方滾輪內，之後開動機器並用油壓唧把上方滾輪壓向下去形成凹槽於管道上。



3

Then insert the specific gasket into the pipe ends, ensure the gasket is properly positioned.

將特定的矽膠套圈入其中一條管，然後再把第二條管貼近並移動矽膠圈置於兩者之間的適當位置。



4

Then round the gasket with couplings and ensure groove onto the pipes have been locked.

**(Soap water could be applied onto the gasket as lubricant for ease on installation)**

然後把管束完全包圍矽膠圈並確實管束 (吸吮) 卡在分別位於兩條管道上的凹槽。

**(可在矽膠表面塗上肥皂水作潤滑劑)**



5

Finally tighten the couplings with bolts and nuts. **(Lubricant should be applied onto the bolts)**

用工具將螺絲及絲母擰緊在管束 (吸吮) 上。

**(螺絲須塗上潤滑油 (雲油) 以防止“燒牙”)**



Note: Over-pressing will not produce a better groove, and may lead to problem during service.  
凹槽過深只會增加安裝後的風險